

# Work Order ID 69936

Tuesday, May 24, 2011 2:27:50 PM



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Item ID: D429-793-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw Installation

Start Date: 5/24/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 5/24/2011 Req'd Qty: 4.00



Customer:

Reference: ECN11-580

Approvals: Process Plan: *W* Date:

Tooling: Date:

Run Start



QC: Date:

SPC (Y/N): Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D429-793

C

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:  
4 X D429-793-011 B63679

SCRAP/DESTROY BEARPAW  
D3980-041

RETURN ALL OTHER PARTS TO STOCK

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

*11/5/258 (40)*

*11/05/25*

*11/5/2648*

*11/05-27*

# Picklist Print

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Work Order ID: 69936

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation









Start Date: 5/24/2011

Required Date: 5/24/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: Rev. A New Issue 10/10/18 DL IPP Rev. B  
Change AN4C12A bots to AN4C13A bolts 10/11/05 DL IPP REV:C AS PER  
ECN 11-580 JLM 10-05-24 VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C13A  BOLT		Purchased		No			Each	61.0000		-36 M114615			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				ST357			58						
					116199		8						
					117793		50						
				ST361			3						
					117688		3						
AN4C15A  Bolt		Purchased		No			Each	117.0000		-16 M115835			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				ST358			117						
					115835		9						
					115936		10						
					117441		48						
					117795		50						
D2274  Radius Block		Manufactured		No			Each	463.0000		-48 36 B62658 59108			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
				ST010			463						
					65562		20						
					67578		204						
					68937		4						
					68942		235						

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Work Order ID: 69936

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation

Start Date: 5/24/2011

Required Date: 5/24/2011

Start Qty: 4.00

Required Qty: 4.00

D4176-1  
429 Clamp, Top

Manufactured No

Each 6.0000

Location

Loc Qty

Loc Code

ST453

6

68562

6

Each

6.0000

D4176-3  
429 Clamp, Bottom

Manufactured No

Location

Loc Qty

Loc Code

ST453

6

63685

6

Each

1.0000

D4211-041  
Wearplate

Manufactured No

Location

Loc Qty

Loc Code

ST497

1

63686

1

Each

0.0000

D4212-1  
429 Clamp Cushion

Manufactured No

D429-793-011  
Bearpaw Installation

Manufactured No

Each

0.0000



-24 (21x)  
B63683  
B62703 (3x)



-8 (5x)  
B62704 2x  
B63685  
B62420 (1x)



-8  
SD



8  
-24  
B63687 11/5/25



4  
B63679 SP

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Work Order ID: 69936

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation

Start Date: 5/24/2011

Required Date: 5/24/2011

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

Each

1,670.000

-48



M114784

\$

Nut

Location

Loc Qty

Loc Code

FG	40
104603	40
ST300	576
117423	576
ST301	1054
115936	40
116549	14
117601	500
117793	500

NAS1149D0463J

Purchased

No

Each

3,897.000

-96



M116025

11/5/25

Washer

Location

Loc Qty

Loc Code

FP-B	8
116805	8
ST298	3889
116805	0
117291	1289
117460	1600
117591	1000

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FRIDAY

Work Order ID 63679

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Page 1

Item ID: D429-793-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw Installation

Stop



Start Date: 11/10/10 Start Qty: 5.00

Required Date: 11/15/10 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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JIN-D429-793	B
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100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D429-793-011 CHG

Mon 11-26  
Solut

REFERENCE ONLY

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

11/11/20 (S)

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Solut

15

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Item ID: D429-793-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw Installation

Stop



Start Date: 11/10/10 Start Qty: 5.00



Cust Item ID:

Required Date: 11/15/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D429-793-011

Location:

FG14 MVA

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/11/20 (5)

10/11/26  
MF  
10-11-25

# Pieclist Print

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Work Order ID: 63679

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation



Start Date: 11/10/10

Required Date: 11/15/10

Start Qty: 5.00

Required Qty: 5.00

Comments: Rev. A New Issue 10/10/18 DL  
Change AN4C12A bots to AN4C13A bolts 10/11/05 DL

IPP Rev. B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4C13A

Purchased

No

110

Each

58.0000

8

40



BOLT

Location

Loc Qty

Loc Code

ST357

58

113359

3

114442

5

114615

50

AN4C15A

Purchased

No

110

Each

199.0000

4

20



Bolt

Location

Loc Qty

Loc Code

ST358

199

115835

99

115936

100

D2274

Manufactured

No

110

Each

397.0000

12

60



Radius Block

Location

Loc Qty

Loc Code

ST400

397

59108

4

61361

78

62658

315

D3980-041

Manufactured

No

110

Each

0.0000

2

10



Bearpaw Assembly

114615

115835

60

62658 484

63681

11/15/10

(5)

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Work Order ID: 63679

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation



Start Date: 11/10/10

Required Date: 11/15/10

Start Qty: 5.00

Required Qty: 5.00

<i>S</i> <i>5</i>	D4176-1	Manufactured	No	110	Each	0.0000	6	30	63683 27
	429 Clamp, Top								<i>62421 28 62703 1X</i>
<i>S</i> <i>5</i>	D4176-3	Manufactured	No	110	Each	0.0000	2	10	B62420 18
	429 Clamp, Bottom								<i>B62707 58 B63688 48</i>
<i>S</i> <i>5</i>	D4211-041	Manufactured	No	110	Each	0.0000	2	10	
	Wearplate								<i>63686</i>
<i>S</i> <i>5</i>	D4212-1	Manufactured	No	110	Each	0.0000	6	30	
	429 Clamp Cushion								<i>63687</i>
<i>S</i> <i>5</i>	MS21043-4	Purchased	No	110	Each	822.0000	12	60	
	Nut								<i>11/11/25</i>

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	782	
112492	25	
113069	8	
114523	149	
114784	300	
115936	300	

*1114784*

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# Picklist Print

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Work Order ID: 63679

Parent Item: D429-793-011

Parent Item Name: Bearpaw Installation



Start Date: 11/10/10

Required Date: 11/15/10

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

110

Each

1,857.000

24

120

✓



Washer



11/11/20 (5)

## Location

## Loc Qty

## Loc Code

ST298

1857

10096

10

114576

68

115622

45

116025

1734

11/10/20

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